



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3275-1
Job Sheet 170270



Part No: D3275-1
Part Name: Cross Bolt Spacer

Job Qty: 30 ea

42



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A1 IPP Rev:A 04.10.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		1/25/18	0.00	0.00	Start Up Machining-2		FK 18-1-30
100	Hardinge	30 pcs		1/25/18	0.02	0.57	Hardinge		FK 18-1-30
120	QC	30 pcs		1/25/18	0.00	0.00	QC8		18/01/31
125	Skidtubes	30 pcs		1/26/18	0.00	0.23	Skidtubes-3		KE
130	Packaging	30 pcs		1/26/18	0.00	0.00	Packaging3-1		KE
140	QC21-SA	30 Ea		1/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FA469 and Dwg D3275
Descriptions: 125 - Clean spacers with Ultra Aluminum Cleaner Batch: _____
130 - ***STOCK IN SKIDTUBE CELL***

DAS
21 FEB 26 2018
9-80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T0.3125W.058	8	235	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.180inches $\pm$ 0.010	3.190 3.170	3.186	
2	Crossbolt Spacer	0.025inches + 0.005 - 0.000	0.030 0.025	0.025	
3	Crossbolt Spacer	45.00Degrees $\pm$ 0.01	45.01 44.99	45°	
4	Crossbolt Spacer	0.313inches + 0.010 - 0.005	0.323 0.308	0.313	
5	Crossbolt Spacer	0.0580inches + 0.0025 - 0.0000	0.0605 0.0580	0.058	

Plex 1/12/18 12:50 PM dart.poulin.mario

DART
AEROSPACE
S037179



Cross Bolt Spacer

PART NO: D3275 – 1
Original Serial #: S037179
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

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01/30/18
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